

# GAS TREATMENT REFERENCES

#### CO<sub>2</sub> MEMBRANES

# EOR CO, FIELD EXPANSION

LOCATION: West Texas, USA EQUIPMENT: 8 x 36 tube membrane skid packages APPLICATION: EOR CO2 recovery

MEMBRANE TYPE: Spiral bound

FEED FLOW: 220 MMSCFD CO<sub>2:</sub> 88.17% RESIDUE CO<sub>3</sub>: 10%



# CO<sub>2</sub> MEMBRANES

## NATURAL GAS SWEETENING

LOCATION: California, USA EQUIPMENT: 2 X Forced air draft coolers 2 X Pretreatment skids 2 X 42 tube membrane skids

MEMBRANE TYPE: Spiral bound APPLICATION: CO<sub>2</sub> sweetening

FEED FLOW: 150 MMSCFD CO<sub>2</sub>: 3.0 % RESIDUE CO.: <1.5%



#### FUEL GAS CONDITIONING

#### FIELD COMPRESSION

LOCATION: MALAYSIA
EQUIPMENT: Fuel gas and seal gas package

FUEL GAS FLOW RATE: 17MMSCFD
OUTLET GAS SUPERHEAT: 400C differential
temperature above the dew point at all
operating pressure level.
SEAL GAS AT A FLOW RATE: 0.8MMSCFD
OUTLET GAS SUPERHEAT: 400C
PERFORMANCE: Dry fuel gas at superheat
280C above its Hydrocarbon Dewpoint in all
operating cases.



# TEG GAS DEHYDRATION

# FPU SEMI SUB

LOCATION: MALAYSIA EQUIPMENT: TEG regeneration package EQUIPMENT SIZE (LXWXH): 12M X 5.5M X 14M

PERFORMANCE: Lean TEG flowrate = 7.0 m3/hr



## NITROGEN GENERATION

#### TGT FPSO FIELD DEVLEOPMENT

LOCATION: OFFSHORE VIETNAM EQUIPMENT: Nitogen generator package EQUIPMENT SIZE (LXWXH): 5.3m x 3.2m x 5.9m

PERFORMANCE: Nitrogen Gas - higher purity  $\geq 97\%$  volume at 220 Sm3/hr



## H<sub>2</sub>S SCAVENGING

#### H<sub>3</sub>S SCAVENGING PROJECT

LOCATION: Norwegian sea EQUIPMENT: One 8" ProScav scavenger injection mixer. Length: 1250 mm

FLOW RATE (KG/H): 0.25 - 2 (MIN-MAX) INLET PRESSURE (P) (BAR): 38 OPERATING TEMPERATURE (T) (°C): 60



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